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DSI 9302-011
Job Sheet 203566



Part No: DSI 9302-011 Job Qty: 1 pcs

Part Name: Strut Modification



Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 11/21/19 Job Tracking No:
Due Date: 12/10/19 Created By: Marie Lajeunesse
Type: SOLD Description:

Note: DWG REV A IPP A 05.03.30 New issue KJ/JLM IPP Re:B added parts, perm. chg (w/o 58276) DD 10.05.13
verf:EC

Ship Via:

chg 001 see attachment
DAS 35 21 9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	1 pcs	12/10/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	NOV 25 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S235107
Part: DSI 9302-011
Job No: 203566
Serial No/Batch: S235107
Revision:
Inspector:
Exp Date:
Instructions: TC STC SH96 - 57 Issue 5, FAA-STC SR005921

110	QC 4	1 pcs	12/10/19	0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
	Packaging 3-1 - Stock - B4B	1 pcs	12/10/19	0.00 0.00	QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	DAS
					QC 4 - 75	78
					QC 4 - 78	9-89 NOV 27 2019
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
	DC - 1 - B4B	1 pcs	12/10/19	0.00 0.00	Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
	QC 21 - FG	1 pcs	12/10/19	0.00 0.00	Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	DAS
					Packaging 3 - 24 - B4B	78 NOV 27 2019
	Part Op 105 - (Pick Kit)				Packaging 3 - 25 - B4B	9-89
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
	Descriptions: 110 - (QC4- 100% Inspect kits for completeness)				Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					DC - 1 - B4B	DAS
					DC - 2 - B4B	21 NOV 27 2019
					QC 21 - FG - 21	9-89
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-89 NOV 27 2019

PKG

120 - (Identify as per dwg & Stock Location:_____)

125 - (Document Control)

130 - (QC21- Final inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN960JD416	Washer SEE PART NAS1149D0463J	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5225 398

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN960JD416	2	0	0

NAS1149D0463J
NOV 22 2019

Part Specifications

Specifications could not be found.

Plex 11/21/19 2:32 PM Dart.lajeunesse.marie

Job: _____		DISPOSITION		DEPARTMENT/PROCESS															
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐									
Date :	Sequence #:	QTY Affected :		MR8 (QS1042)															
Description Work Order Deviation				Disposition															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____				Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐				Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
				Completed By				Lead hand / Supervisor											
				QC / QA Coordinator															

Part Number D9302-011 / -013 Change Record
Description STRUT MODIFICATION KIT

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